

# **DESCRIPTION**

BENTOPRODRILL-A is a high quality sodium OCMA grade drilling bentonite which is specifically processed to develop exceptional rheological properties required for freshwater based drilling systems.

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**BENTOPRODRILL-A** exceptional sodium OCMA grade drilling bentonite for freshwater based drilling fluids

#### APPLICATION

BENTOPRODRILL-A is an exceptional sodium OCMA grade bentonite that will yield more than 115 barrels of 15cP (apparent viscosity) drilling fluid per ton (18 m<sup>3</sup>/ton). Drilling fluid prepared with BENTOPRODRILL-A has high viscosity and favorable fluid loss. It may be used for all types of freshwater mud systems. It may be well combined with polymers and other mud additives.

BENTOPRODRILL-A performs, at least, following actions:

- Cools and lubricates the drilling bit
- Reduces fluid loss into the formation
- Removes cuttings
- Keeps cuttings in suspension while drilling operation is stopped
- Stabilizes borehole and creates impermeable clay lining on borehole walls
- Provides the application of polymers and other mud additives
- Provides the information about the type of formation being drilled

## QUALITY PARAMETERS

			LIMIT VALUE	TYPICAL VALUE	ОСМА
1	Viscosity 600 rpm FANN	mPas	≥ 32	32 - 37	≥ 30
2	Fluid loss	ml	≤ 15	14 - 15	≤ 16
3	YP/PV	-	≤ 6	4 - 6	≤ 6
4	Marsh viscosity	S	≥ 60	60 - 70	-
5	Residue on 75µm, wet sieve	%	≤ 2,3	1,5 - 2,3	≤ 2,5
6	Residue on 150µm, dry sieve	%	≤ 1	0,5 - 1,0	-
7	Swelling (2g/100ml)	ml	≥ 28	28 - 32	-
8	Moisture	%	≤ 13	9 - 13	≤ 13
9	Bulk density	t/m³	-	0,82 - 0,87	-
10	Yield	bbl/t	≥ 115	115 - 125	-
10		m³/t	≥ 18	18 - 20	-

<sup>\*</sup>Lab tests have been made in accordance with ISO13500/API Spec.13A/API RB 13B, if applicable.

TYPICAL DRILLING FLUID PARAMETERS PREPARED IN MEDIUM HARD FRESHWATER									
BENTOPRODRILL-A dosage	kg/m³	30	40	50	60				
Apparent viscosity	mPas	7	10	14	18				
Plastic viscosity	mPas	4	5	6	6				
Marsh viscosity	s	32	35	41	55				
Fluid loss (7.5min)	ml	14	12	11	8				

#### RECOMMENDED USAGE

Add BENTOPRODRILL-A slowly into prepared fresh water through jet/hopper mixer. Mixes quickly and easily. For best results, acidic and hard make-up water should be pretreated with soda ash to a pH of 8,5 - 9,5. Water quality affects BENTOPRODRILL-A performance.

SOIL TYPE	BPD-A dosage	
High permeability soil: gravel, grit sand	60-70 kg/m³	
Noncohesive soil, medium permeability: sand formation	50-60 kg/m³	
Cohesive soil, medium permeability: muddy sand	40-50 kg/m³	
Cohesive soil, low permeability: limestone, clay	35-40 kg/m³	

## **PACKAGING**

- 25 kg (paper bag, arranged on plastic-wrapped pallet 1.000kg)
- 1 ton (big bag)
- In bulk

#### STORAGE AND SHELF LIFE

Store in closed original packing at ambient temperature and protect from humidity. Shelf life: 1 year.

### **QUALITY ASSURANCE**

BENTOPRODUCT Ltd. operates according to Integrated Managment System consisting of ISO 9001:2015, ISO 14001:2015, and ISO 45001:2018. Certified by TÜV.

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